

20810" 802500F

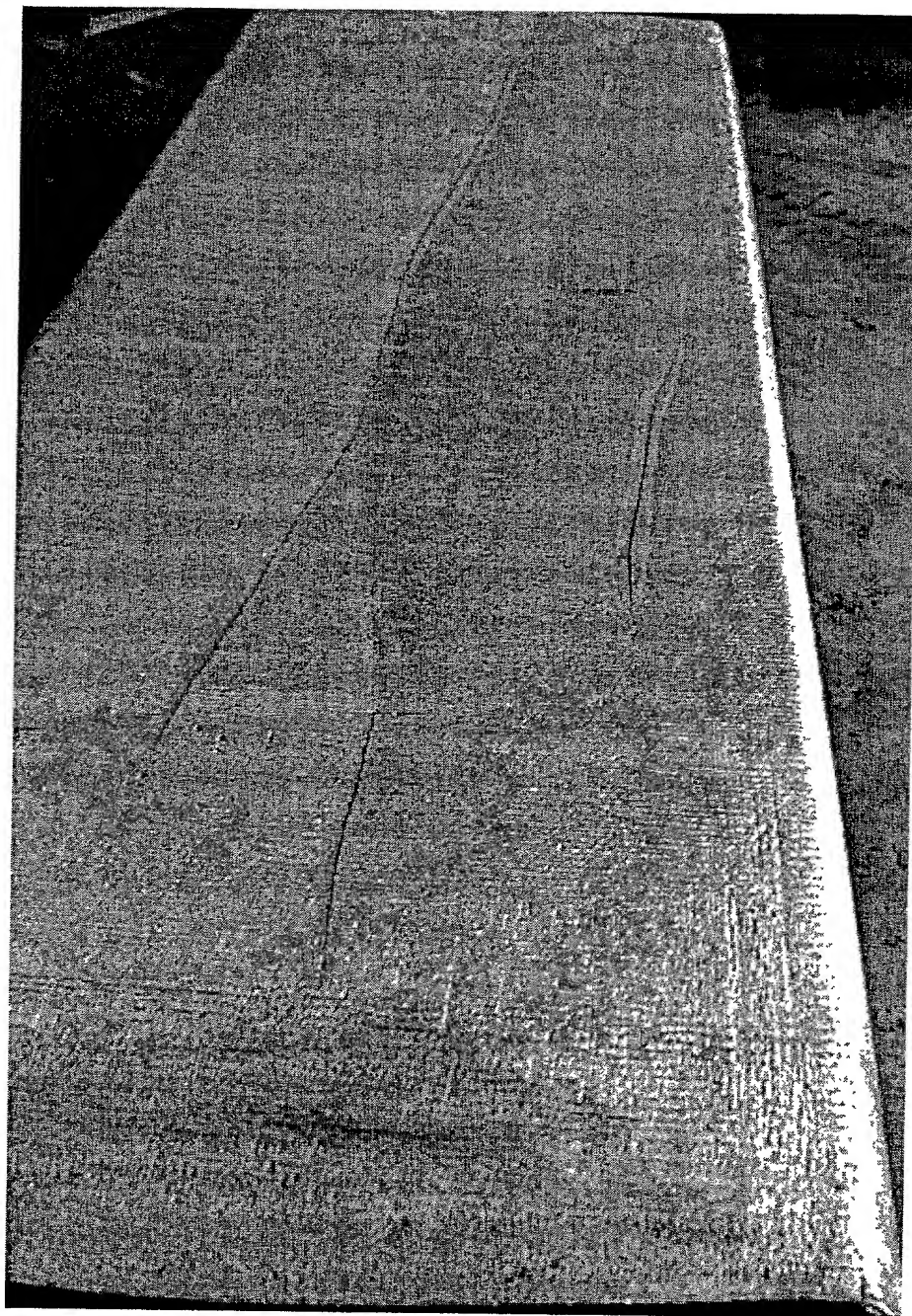


Fig. 1

PRIOR ART

20870" 8026501

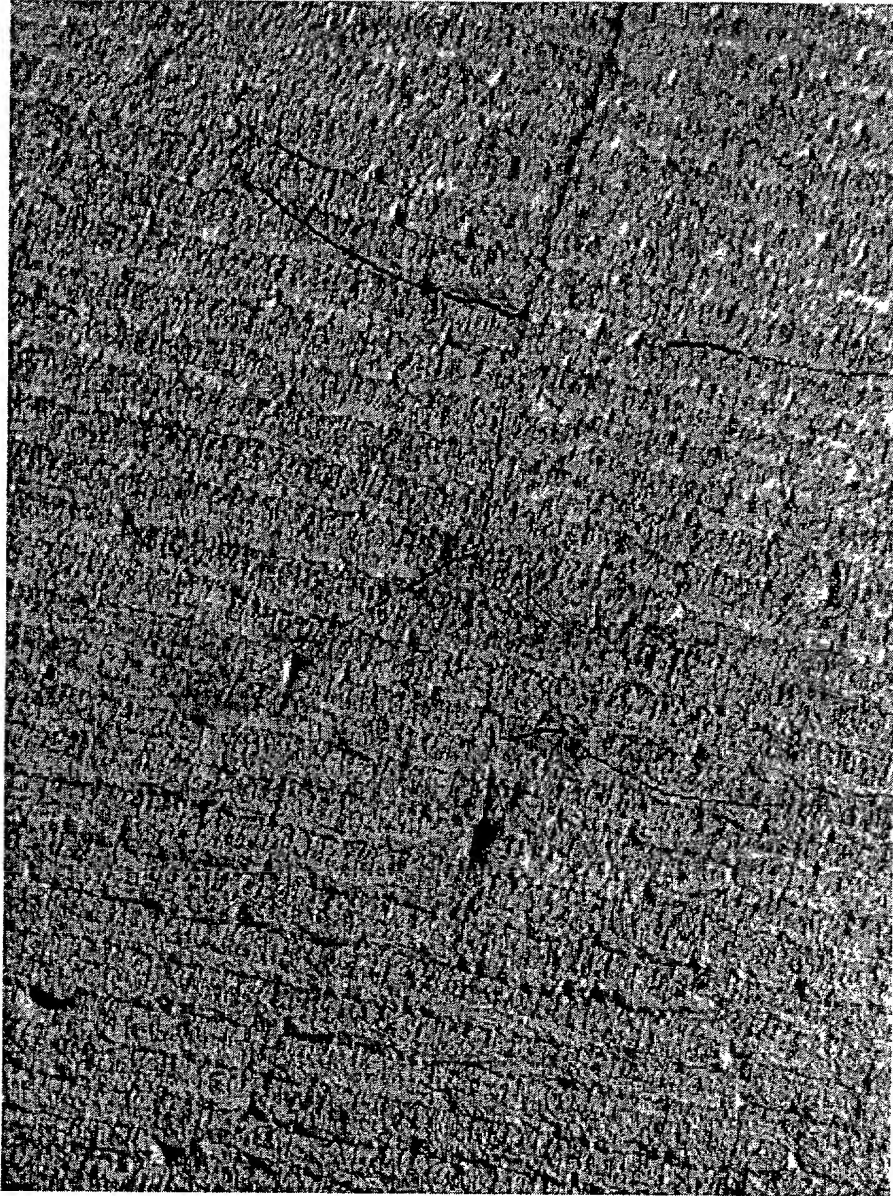


Fig. 2

PRIOR ART

1053208.01.1802

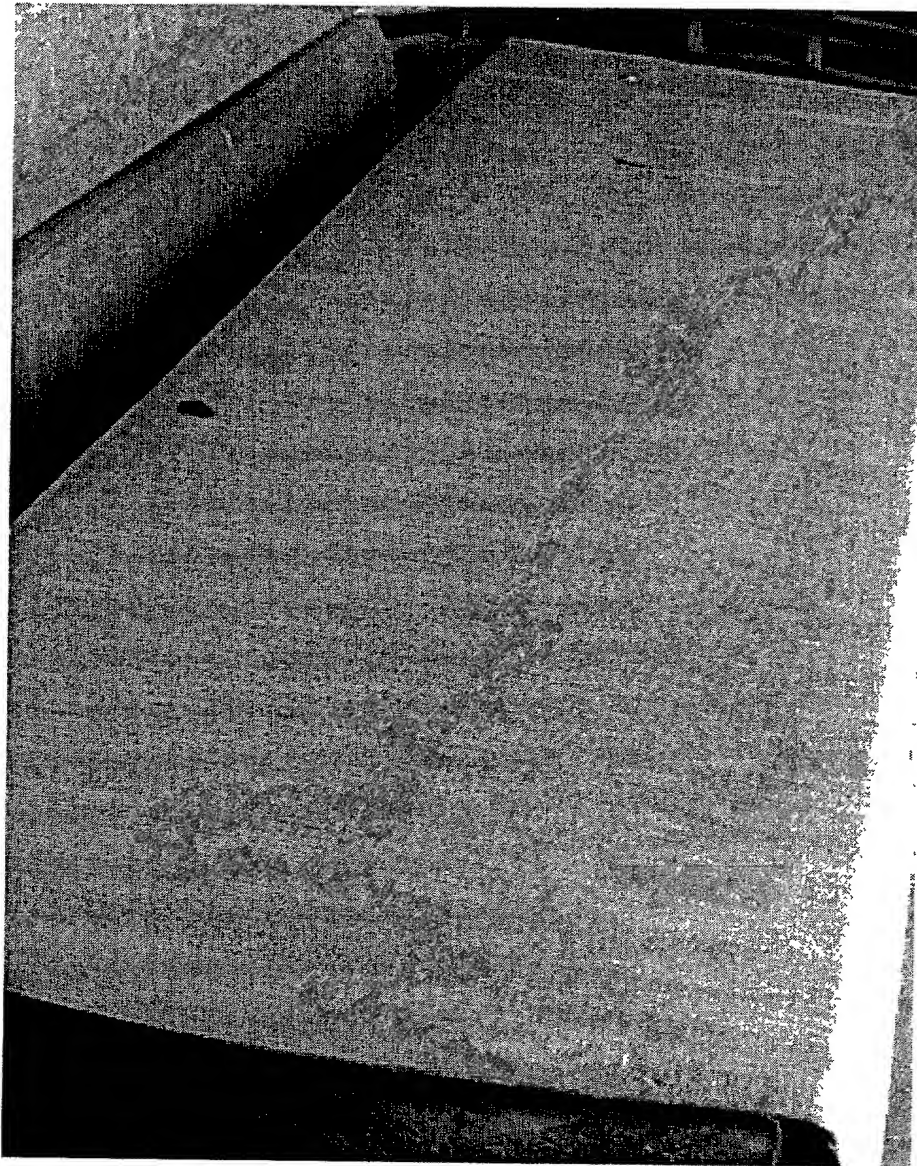


Fig. 3

PRIOR ART

208170-8025001

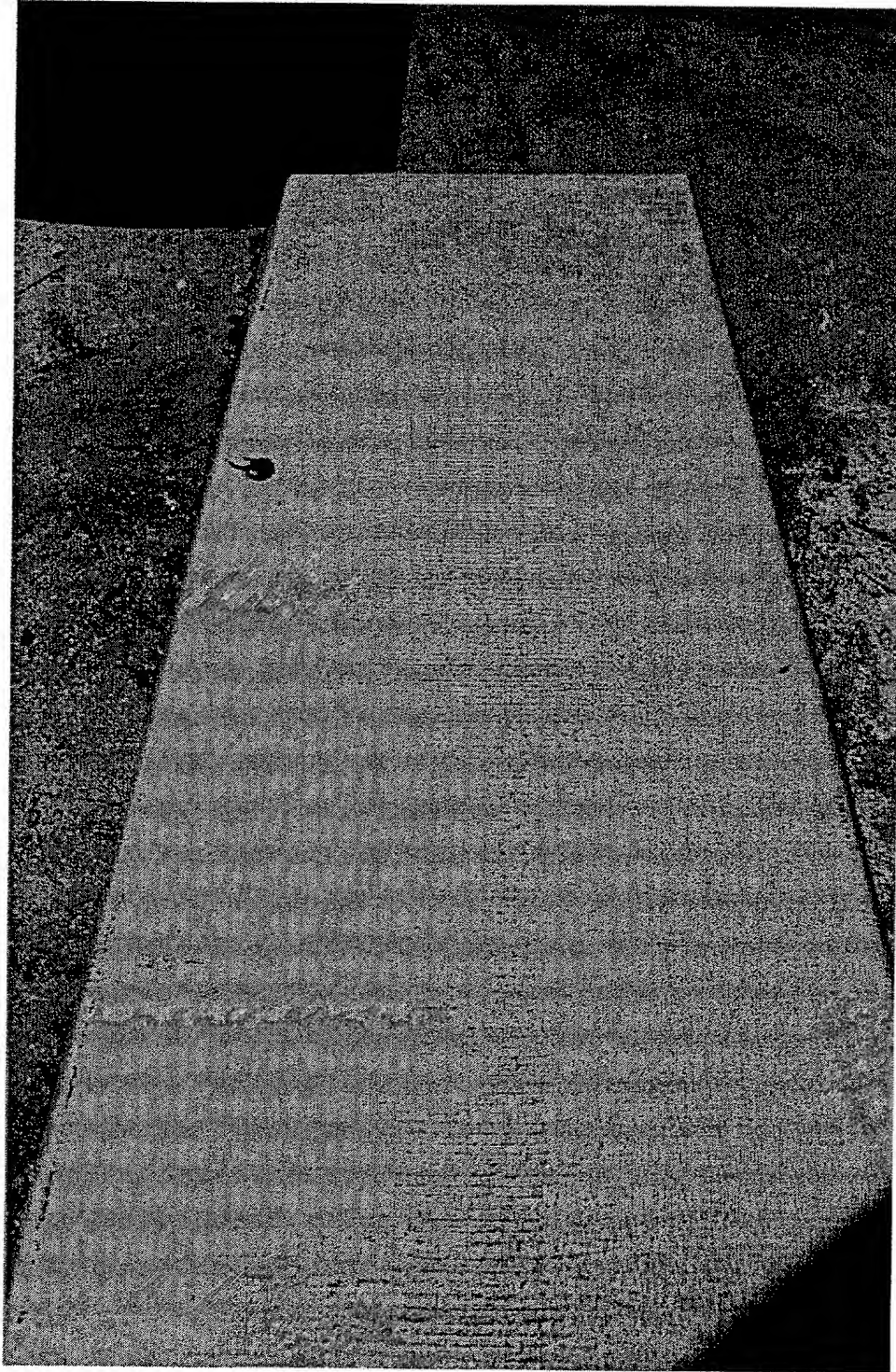


Fig. 4

20870" 8026501

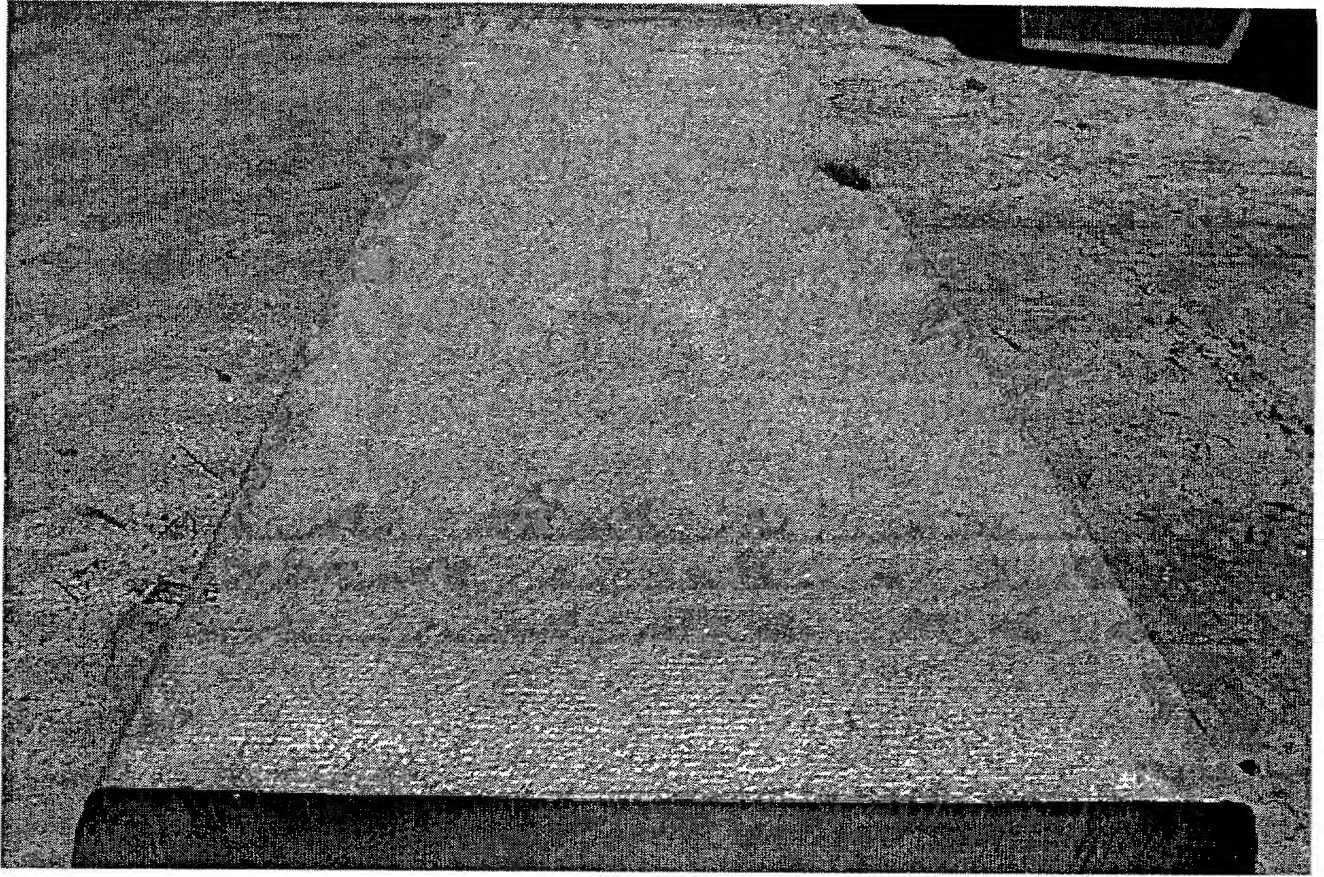


Fig. 5

Effect of Calcium on 7050 Ingot Cracking - No Beryllium Grain Refined with Ti-B

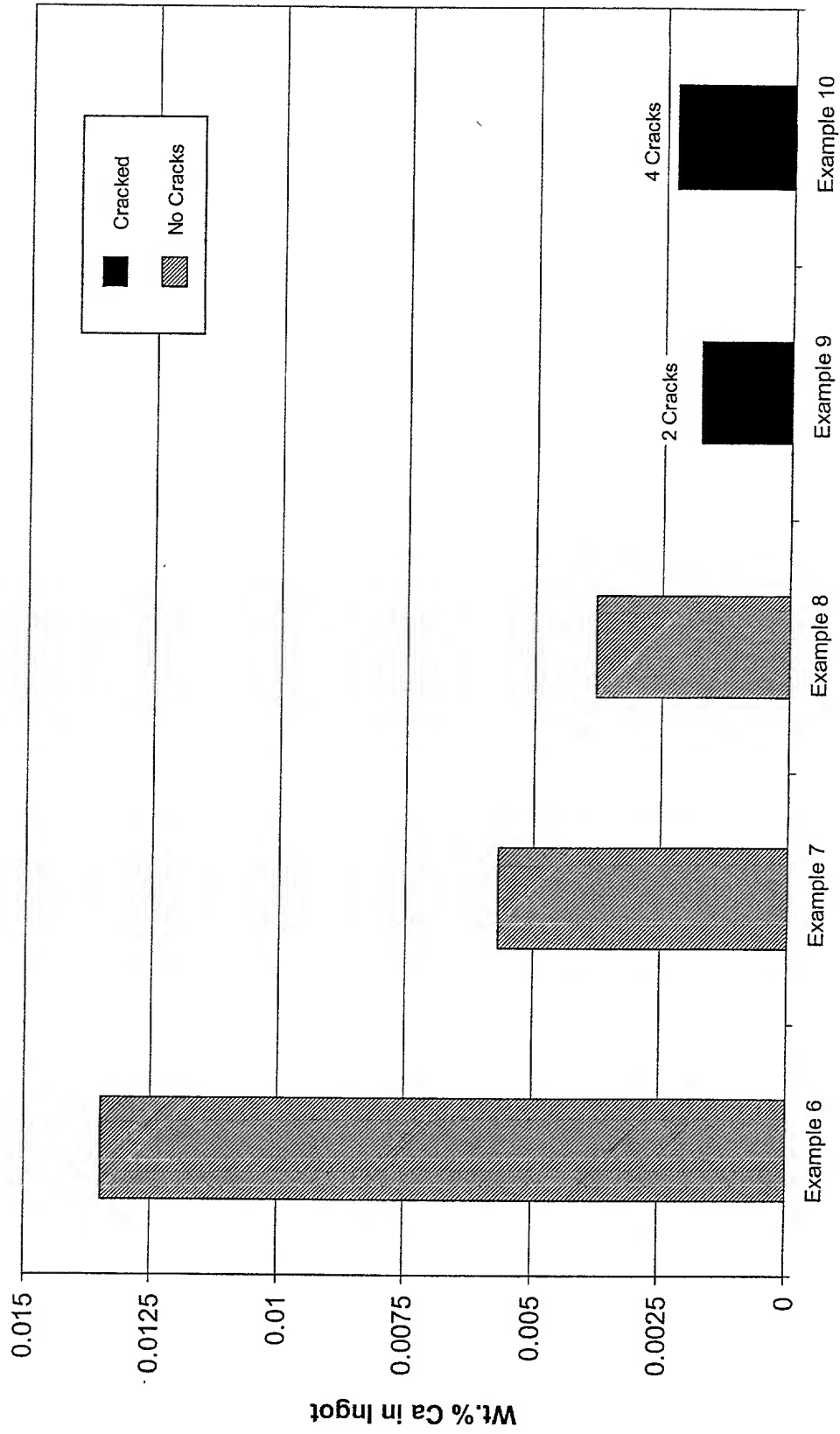


Fig. 6a

Effect of Calcium on 7050 Ingot Cracking - No Beryllium Grain Refined with Ti-C

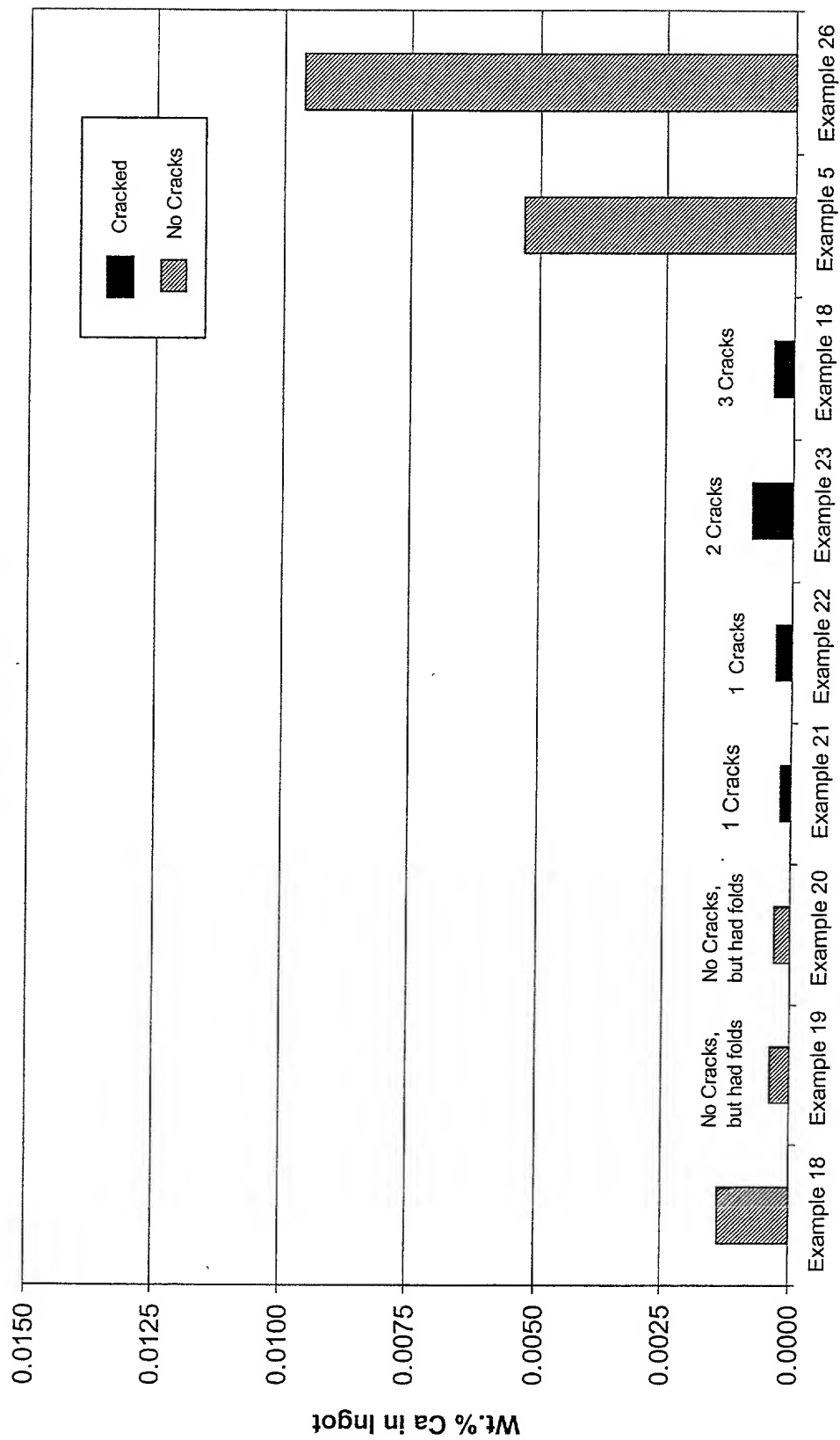


Fig. 6b

The Effect of Additives on Al-5Mg Melt Oxidation

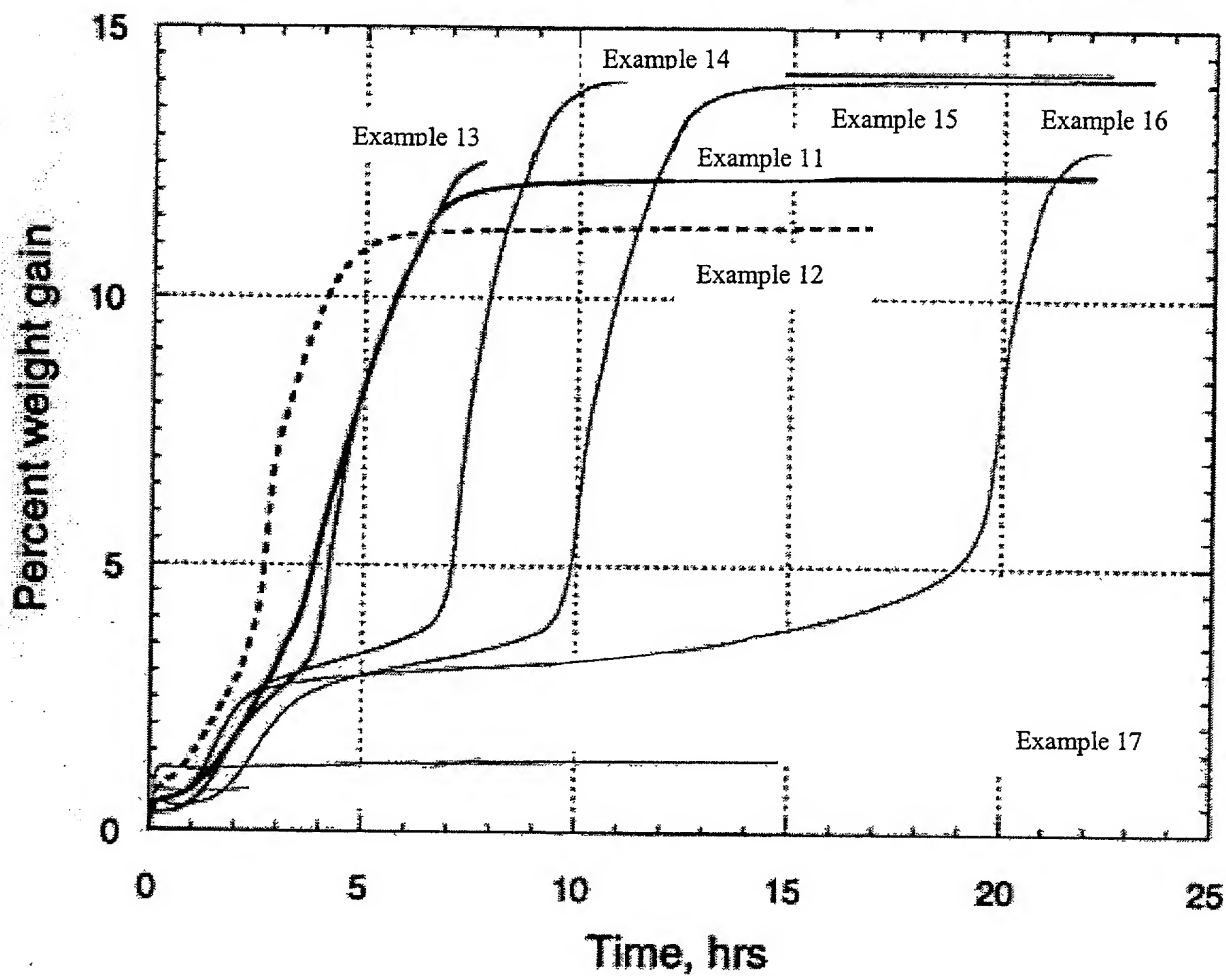


Fig. 7